

280-6A6-EM

Winter 2023

Pre-Flight Department

Course outline

COURSE :	Structural Repairs on Composites, Wood, Fabric and Metal					
PROGRAM :	280.C0	Aircraft Main	tenance			
DISCIPLINE :	280	Aeronautics				
WEIGHTING :	Theory :	2	Practice :	4	Personal Study :	1

Teacher(s)	Office	🕾 extension	🖂 e-mail ou website
Marc-Antoine Charette	C-183	4418	Ma.charette@cegepmontpetit.ca

Е

Office hours

	MONDAY	TUESDAY	WEDNESDAY	THURSDAY	FRIDAY
Morning					
Afternoon					
Other					

Coordinator(s)	Office	🕾 extension	🖂 e-mail
Ashby, Paul-Anthony	C- 160	4225	paul-anthony.ashby@cegepmontpetit.ca
Arpin, Stéphanie	C-160	4630	stephanie.arpin@cegepmontpetit.ca

1 CONTEXT OF THIS COURSE WITHIN THE PROGRAM

This course is offered during the sixth session of the Aircraft Maintenance Program.

By the end of this course, students will have developed:

- Dexterity with tools.
- Research skills in technical manuals
- Knowledge of materials and hardware.
- Ability to repair laminated or sandwich-type composites.
- Ability to carry out repairs using moulds.
- Ability to carry out repairs using wood and fabric.
- Ability to install and remove different types of fasteners.
- Ability to provide a preliminary report of a major repair that complies with the applicable manufacturer's standards.
- Students must keep this course outline for the duration of their studies as it will be useful for the comprehensive assessment at the end of the program.

Transport Canada : This course outline meets the requirements of Training Organisation Certification Manual (MCF) of Transport Canada. The Department applies Transport Canada standard which allows a maximum absence of 5% for the course (theory and laboratory). The department compiles absences of all students enrolled in Aircraft Maintenance (280.C0) according to Transport Canada requirements. The application of Transport Canada policies regarding absences is available on the <u>Ma réussite à l'ÉNA</u> website under the heading « Privilèges accordés par Transports Canada ».

2 COMPETENCIES OF THE EXIT PROFILE (STUDENT SKILL PROFILES)

Maintain aircraft structure

3 MINISTERIAL OBJECTIVE(S) AND COMPETENCIES

Maintain the metal structures and structural components of an aircraft.
Maintain aircraft structures and structural components made of composite materials, wood and fabric

4 TERMINAL OBJECTIVE OF THE COURSE (FINAL COURSE OBJECTIVE)

- At the end of this course, the student will be able to perform the appropriate structural repair.

5 TEACHING AND LEARNING STRATEGIES

THEORY

The theoretical part of the Structural Repairs on Composites is organized into various themes:

- Composite materials
- Hardware
- Aircraft constraints and structures

- Repair procedures
- Preliminary report
- Techniques for working with wood and fabric

Exercises and class discussions will be used as a strategy to develop the necessary skills for routine aircraft maintenance. Directed research in technical manuals and multimedia elements will complement learning.

PRACTICAL WORK

In the laboratory, the teacher will use hands-on demonstrations to guide students regarding the use of various measuring instruments. The practical assignments will allow students to acquire manual dexterity and the necessary competence for aircraft maintenance technicians. The repair projects carried out during the session are designed to provide students with practical experience using various repair methods on the materials being studied according to aeronautical standards. All of this complies with the health and safety work procedures applicable to the aviation industry.

6 COURSE PLAN

LEARNING OBJECTIVES

- 1. Become familiar with the objectives and requirements
- 2. Inspect the damaged parts
- 3. Plan the work to be carried out
- 4. Perform the preliminary work required to repair the damaged part
- 5. Repair an element made of composite material
- 6. Tidy and clean the work area+ CNESST precaution

THEORETICAL PART

WEEK	# OBJECTIVE	CONTENT	MODE OF INSTRUCTION AND LEARNING ACTIVITIES	DOCUMENTATIONS, RESOURCES, TECHNOLOGICAL TOOLS AND URL ADDRESS	
1	1	Introduction top composites	Power point and exercices	LEA for class notes	
2	1	Fibers (glass, carbon, aramid)	Power point and exercices	LEA for class notes	
3	1	Resins (thermoplastics, thermosettings)	Power point and exercices	LEA for class notes	
4	1	Pre-impregnated, cores (honeycomb, foams)	Power point and exercices	LEA for class notes	
5	1	Composite Construction methods	Power point and exercices	LEA for class notes	
6	1	Health and safety, bagging	Power point and exercices	LEA for class notes	
7	1	Exam 1			
8	1	Curing and assembly	Power point and exercices	LEA for class notes	
9	1,2,3,4	SRM, inspection and repair of a structure	Power point and exercices	LEA for class notes	
10	1,2,3	Composite repair	Power point and exercices	LEA for class notes	
11	1,2,3,4	Flight domain, constraint and tubular structure	Power point and exercices	LEA for class notes	
12	1,2,3,4	Wooden structure	Power point and exercices	LEA for class notes	
13	1,2,3,4	Canvas covering	Power point and exercices	LEA for class notes	
14	1,2,3,4	New trends	Power point and exercices	LEA for class notes	
15	1,2,3,4	Exam 2			

PRATICAL PART

WEEK	# OBJECTIVE	CONTENT	DOCUMENTATIONS, RESOURCES, TECHNOLOGICAL TOOLS AND URL ADDRESS	
1	1,3	Presentation & making a carbon airplane	Laboratory textbook	
2	1,3,4	Fabrication of a laminated plate	Laboratory textbook	
3	1,2,3,4,5	Fiberglass laminated plate and testing	Laboratory textbook	
4	1,2,3,4,5	Fiberglass laminated plate testing and pre-preg floor fabrication	Laboratory textbook	
5	1,2,3,4,5	Honeycomb repair with GMI	Laboratory textbook	
6	1,2,3,5	Exam 1	Laboratory textbook	
7	1,2,3,5	Honeycomb repair and mini-wing fabrication	Laboratory textbook	
8	1,3	Mini-wing interlining	Laboratory textbook	
9	1,2,3,5	Mini-wing repair and inspection panel	Laboratory textbook	
10	1,2,3	Inspection panel	Laboratory textbook	
11	1,2,3,4,5,6	Honeycomb repair & inspection panel	Laboratory textbook	
12	1,2,3,4,5,6	Honeycomb repair & complexe shape repair	Laboratory textbook	
13	1,2,3,4,5,6	Honeycomb repair & complexe shape repair	Laboratory textbook	
14	1,2,3,4,5,6	Honeycomb repair & complexe shape repair	Laboratory textbook	
15	1,2,3,4,5,6	Exam 2	Laboratory textbook	

7 SYNTHESIS OF SUMMATIVE EVALUAMTION METHODS

Description of Evaluation Activity	Context	Learning objective(s)	Evaluation Criteria ¹	Due Date (approximate date assignment due or exam given)	Weighting (%)
Exam 1	Individual, open questions	1	Correct terminolody and understanding of technology	7 th	20
Exam 2	Individual, open questions	1,2,3,4	Correct terminolody and understanding of technology	15 th	20
					40 %

THEORETICAL

PRACTICAL OPTION 1

Description of Evaluation Activity	Context	Learning objective(s)	Evaluation Criteria ²	Due Date (approximate date assignment due or exam given)	Weighting (%)
Exam 1: Repair of a partial penetration on a laminated plate	Individual	1,2,3,4,5	Terminology Mixing Repair	6 th	20
Exam 2: Perform a prepreg repair on a composite floor	Individual	ALL	0	15 th	40
	SUB-TOTAL	60%			
				Total	100%

• Relevance of observations, accuracy of dimensions, tolerances, compliance with standards in repair steps, rigorous recording, choice of tools and equipment, proper use of tools, precise calculations, careful removal and laying, respect of the SST norms and the cleanliness of the workplace.

 ¹ Issus du programme d'études (critères de performance) et adaptés au niveau des étudiants (exigences évolutives) d'une session à l'autre. Les critères d'évaluation doivent être explicites et permettre l'observation des résultats (processus, produits, propos).
Les critères d'évaluation seront présentés par écrit aux étudiants au moins une semaine avant l'activité d'évaluation sommative (article 5.1j PIEA)

8 REQUIRED MATERIAL

In the laboratory, safety glasses, safety shoes or boots and coveralls are mandatory.

In the theory, have access to the class note (printed or on computer)

9 MEDIAGRAPHY

ACCEPTABLE METHODS, TECHNIQUES AND PRACTICES; V. 1: AIRCRAFT INSPECTION AND REPAIR, AC 4313-1A, V. 2: AIRCRAFT ALTERATIONS, AC 4313-2A, , <u>Department of Transportation</u>. Federal Aviation Administration. Washington D.C., U.S. Government Printing Office, 1977, 2 volumes.

CARE AND REPAIR OF ADVANCED COMPOSITES, Keith B. Armstrong, SAE International, 2005, 664 pages.

AIRCRAFT STRUCTURAL TECHNICIAN, <u>Dale Hurst</u>, Avotek Publishing, Harrisonburg, Virginia, 2001, 272 pages.

STANDARD AIRCRAFT HANDBOOK, <u>Leavell, Stuart et Stanley BUNGAY</u>., 3d ed., Fallbrook, Calif., Aero, 1980, 159 pages.

UNDERSTANDING AIRCRAFT STRUCTURE, <u>John Cutler</u>, Granada publishing Ltd, Frogmore (England), 1981, 170 pages.

CELLULES ET SYSTÈMES D`AÉRONEFS, Didier Féminier, Modulo Éditeur, Mont-Royal, 1982, 315 pages. Chapitres 1 à 4, page 1 à 69.

ADVANCED COMPOSITE MATERIAL CHAPTER 7 AMT AIRFRAME HANDBOOK VOLUME 1 FAA-H8083-31 <u>HTTP://WWW.FAA.GOV/REGULATIONS_POLICIES/HANDBOOKS_MANUALS/AIRCRAFT/AMT_AIRFRAME_HANDBOOK/MEDIA/AMA_CH07.PDF</u>

10 REQUIREMENTS TO PASS THE COURSE

1. Passing Mark

The passing mark for this course is 60% by adding the marks for the theory and practical work for the course.

2. Attendance for Summative Evaluations

Students must be present for summative evaluations and must comply with the instructions given by the instructor to carry out the evaluation activity and written in the course outline. Unexcused tardiness for a summative evaluation could result in being excluded from the activity. Any absence from a summative evaluation that is not due to serious reasons (illness, death in the family, etc.) could result in a mark of zero (0) for the activity.

Students are responsible for meeting with the instructor before an evaluation activity is held or immediately upon returning to ENA to explain the reason for an absence. Proper documentation, such as a medical certificate, a death

certificate, legal papers, etc., must be shown if the reason for absence is serious and recognized as such by the instructor(s), arrangements will be made between the instructor(s) and the student to make up the activity.

3. Submitting Assignments

All assignments must be submitted by the date, hour and location designated by the instructor(s). Late assignments will be penalized 10% per day that they are late and will receive a mark of zero (0) after 6 days.

4. Presentation of Written Work

The instructor(s) will provide students with information and guidelines regarding the presentation of written work. When the presentation of an assignment is inacceptable, the work will be penalized as a late assignment until an acceptable version is submitted. In this case, the penalties for late work will be applied (Late assignments will be penalized 10% per day that they are late and will receive a mark of zero (0) after 6 days).

Students must follow the standards adopted by the Cégep for written work (« *Normes de présentation matérielle des travaux écrits* »). These can be found at : <u>http://rmsh.cegepmontpetit.ca/normes-de-presentation-materielle-des-travaux-ecrits-du-cegep/</u>.

11 METHODS OF COURSE PARTICIPATION

By attending online classes through videoconference technology, the student understands that his image and voice may be captured on video in the context of his courses and agrees to this. Videos are only visible during live classes and by the teacher and other participants exclusively.

For pedagogical reasons, some courses may be recorded. It is the teacher's responsability to clearly inform students beforehand when their images and voices are to be captured on video. Any student opposed to his image and/or voice being recorded may turn off his camera and microphone but will be required to participate in writing through means established by the teacher. Otherwise, students who activate their cameras or their microphones are deemed to have agreed to their images and voices being taped. These recordings of courses will be available for the express and sole use of those students registered in the courses for the duration of the semester. It is strictly forbidden to broadcast these recordings in any public manner or to use them other than for pedagogical purposes.

No student may record an online course without prior consent from the teacher. Students whose personal information (voices and images) is captured on video may exercise such remedies as provided by the right to access records and the right of rectification per the Act respecting access to documents held by public bodies and the protection of personal information through the Cegep's Secretary General's Office.

12 OTHER DEPARTMENTAL REGULATIONS

Students are encouraged to consult the website for the specific regulations for this course: <u>http://guideena-en.cegepmontpetit.ca/department-rules/</u> <u>https://mareussite.cegepmontpetit.ca/ena/mon-parcours/mon-programme/regles-departementales</u>

13 INSTITUTIONAL POLICIES AND REGULATIONS

All students enrolled at Cégep Édouard-Montpetit must become familiar with and comply with the institutional policies and regulations. In particular, these policies address learning evaluations, maintaining admission status, French language policies, maintaining a violence-free and harassment-free environment, and procedures regarding student complaints. The French titles for the policies are: *Politique institutionnelle d'évaluation des apprentissages* (PIEA), la *Politique institutionnelle de la langue française* (PILF), *la Politique pour un milieu d'études et de travail exempt de harcèlement et de* violence (PPMÉTEHV), les Conditions d'admission et cheminement scolaire, la Procédure concernant le traitement des plaintes étudiantes dans le cadre des relations pédagogiques.

The full text of these policies and regulations is accessible on the Cégep web site at the following address: <u>http://www.cegepmontpetit.ca/ena/a-propos-de-l-ecole/reglements-et-politiques</u>. If there is a disparity between shortened versions of the text and the full text, the full text will be applied and will be considered the official version for legal purposes.

14 STUDENT ACCESSIBILITY CENTER - FOR STUDENTS WITH DISABILITIES

Students having received a professional diagnosis of impairment (motor skills, neurological, organic, sensory, learning difficulties, mental health, autism spectrum disorder or other) or suffering from a temporary medical condition may request special accomodations.

Students seeking these accomodations must forward their diagnosis to the CSA by either MIO to "Service, CSA-ENA" or email to "servicesadaptesena@cegepmontpetit.ca".

Students already registered with the CSA must communicate with their teachers at the beginning of the semester to discuss those accomodations they have been awarded by the CSA.

15 ANNEX