

280-2C5-EM WINTER 2018 Techniques de génie aérospatial

COURSE OUTLINE

COURSE: Strength of materials used in the aircraft industry

PROGRAM: 280.C0 Aircraft Maintenance

DISCIPLINE: 280 Aeronautics

WEIGHTING: Theory: 3 Practical Work: 2 Personal Study: 2

Instructor(s)	Office	🕾 extension	⊠ e-mail or web site
Grenier Denis	A-183	4386	denis.grenier@cegepmontpetit.ca

OFFICE HOURS

	MONDAY	TUESDAY	WEDNESDAY	THURSDAY	FRIDAY
Morning					
Afternoon					

Outside of the hours of availability, it is possible to contact the instructor by using the MIO to make an appointment.

Coordinator(s)	Office		⊠ e-mail or web site
Garneau, Carl	A-189	4707	carl.garneau@cegepmontpetit.ca

CONTEXT OF THIS COURSE IN THE PROGRAM

This course is offered during the second session of the program. By the end of the course, students will have developed the ability to:

- Recognize materials and the manufacturing processes of aircraft components as well as their treatment and anticorrosion.
- Interpret stress tests and establish the mechanical characteristics required for the component.

This course is a co-requisite with 280-2B5-EM. Students must keep this course outline for the duration of their studies as it will be useful for the comprehensive assessment at the end of the program.

Students must keep this course outline for the duration of their studies as it will be useful for the comprehensive assessment at the end of the program.

Transport Canada: This course outline meets the requirements of Training Organisation Certification Manual (MCF) of Transport Canada. The Department applies Transport Canada standard which allows a maximum absence of 5% for the course (theory and laboratory). The department compiles absences of all students enrolled in Aircraft Maintenance (280.C0) and Avionics (280.D0) according to Transport Canada requirements. The application of Transport Canada policies regarding absences is available on the college website and in the student agenda under the heading « Privilèges accordés par Transports Canada ».

COMPETENCE OF PORTRAIT OF GRADUATE

Master the scientific bases and those of the work function.

MINISTERIAL OBJECTIVE(S) AND COMPETENCIES

025W To perform activities related to the strength of materials used in the aircraft industry.

COURSE TERMINAL OBJECTIVE OF COURSE (FINAL COURSE OBJECTIVE)

Perform activities related to the resistance of materials used in aerospace.

TEACHING AND LEARNING STRATEGIES

Theory

Teaching Methods:

- Discussions and questions.
- Formal lecture.

Learning Activities:

- Exercises.
- Work based on self study.

Practical Work

Teaching Methods:

- Short presentations of the theoretical concepts.
- Demonstrations.

Learning Activities:

- Demonstration of heat treatment and mechanical test on strength of material.
- Welding exercises.
- Practical work.

Students can enhance their understanding of the material with reference books available in the library as well as specific Internet sites.

COURSE PLAN - THEORY

Activity period: Week 1

THEME 1: Aeronautical materials

	Learning objective	Content	Personal study activities
1.1	Identify the main materials used in	Physical identification and identifying	Study: Module 1.
	aircraft construction	by standards: steel, aluminum alloys, copper alloys, ceramics, plastic, nickel and cobalt super-alloys, wood, and composite materials	Consult reference books

Activity period: Weeks 2 and 3

THEME 2: Physical, chemical and mechanical properties of materials

	Learning objective	Content	Personal study activities
2.1	Describe the characteristics of the main materials used in aircraft construction.	 Physical, chemical and mechanical properties. Interpreting tables and diagrams. 	Chala Madda 4
2.2	Describe the main mechanical tests.	 Tension, hardness, impact and shearing tests. Respect for standards. Safety. 	Study: Module 1.Do the exercises in module 1.Consult reference books.
2.3	Interpret the experimental results and formulate a conclusion.	 Effects from heat and mechanical treatment on the characteristics of aircraft components. 	

Activity period: Weeks 4 and 5

THEME 3: Heat treatment of aluminum alloys

	Learning objective	Content	Personal study activities
3.1	Describe the main types of heat treatment for some aluminum alloys.	 Structural hardening, stress-relief annealing, recrystallization annealing, etc. Respect for technical documents. Standardized types and designation of aluminum alloys. 	Study: Module 2.Do the exercises in module 2.
3.2	Describe the influence of treatment on the performance of aircraft components.	 Improvement of mechanical strength and ductility. Residual stress, deformation and oxidation. 	Consult reference books.

Activity period: Weeks 5 and 6

THEME 4: Heat treatment for steel

	Learning objective	Content	Personal study activities
4.1	Describe the main types of heat treatment for steel.	 Tempering, cooling, stress-relieving annealing, carburizing, etc. Respect for technical documents. Standardized types and designation of steel. 	Study: Module 3.Do the exercises in Module 3.
4.2	Describe the influence of heat treatment on the performance of aircraft components.	 Improvement of mechanical strength and ductility. Residual strength, deformation and oxidation. 	Consult reference books.

Activity period: Week 6

THÈME 5: Manufacturing processes

	Learning objective	Content	Personal study activities
5.1	Describe the influence of the manufacturing processes on the characteristics of aircraft components.	 Welding, forging, chemical milling, etc. Deformations and residual stresses of components. Chemical, physical and mechanical alterations of materials. 	Study: Module 4.Consult reference books.
5.2	Determine the influence of mainte- nance work on the characteristics of aircraft components.	 Mechanical abuse (scratches, nicks, etc.), heat abuse, machining abuse. 	

Activity period: Week 6

THEME 6: Corrosion and methods to control it

	Learning objective	Content	Personal study activities
6.1	Describe the main types of corrosion and appropriate ways to prevent it.	 General corrosion, pitting, from high temperatures, etc. Anodising, painting, metal coating, etc. 	Study: Module 3.Consult reference books.

Activity period: Week 7

MAX

Activity period: Weeks 7 and 8

THÈME 7: Forces and moments

	Learning objective	Content	Personal study activities
7.1	Distinguish force, couple and moment.	 Forces and vectors : definitions and characteristics. 	Study: Module 5.
	moment.	 Resultant forces. 	Do the exercises in Module 5.
		Moment of force.Couple.	Consult reference books.
		Pulleys.	

Activity period: Week 9

THEME 8: Centroid and centre of gravity of a part

	Learning objective	Content	Personal study activities
8.1	Determine the centroid and the	 Difference between the centroid and 	Study: Module 5.
	centre of gravity of mechanical parts.	the centre of gravity. Locating the centroid and the centre	Do the exercises in Module 5.
	•	of gravity.	Consult reference books.

Activity period: Week 10

THEME 9: Mechanical systems in equilibrium

	Learning objective	Content	Personal study activities
9.1	Explain the equilibrium of simple mechanical parts and aircraft	 Categorising interface support of components. 	Study: Module 5.
	components.	 Calculating torque forces applied on 	Do the exercises in Module 5.
		simple mechanical parts and aircraft components.	Consult reference books.

Activity period: Week 11 EXAM

Activity period: Weeks 11 and 12

THEME 10: Calculating stresses applied to aircraft components

Learning objective		Content	Personal study activities	
10.1	Calculate simple stresses applied to aircraft components as well as their deformation.	 Simple stresses and tension from compression and shearing on the beams, on the shafts, on the tanks and on the riveted, bolted, glued and welded assemblies. Stresses and deformations caused by twisting. Safety factors. 	Study: Module 5.Do the exercises in Module 5.Consult reference books.	

Activity period: Weeks 12, 13 and 14

THEME 9 (continued): Calculating stressess applied to aircraft components

	Learning objective	Content	Personal study activities
11.1	Calculate the moment of inertia of	Moment of inertia.	
	simple and composite surfaces.	Diagrams of shear forces and	Study: Module 6.
11.2	Mark out diagrams of shear forces		
	and bending moments to	Simple and combined stresses.	Do the exercises in Module 6.
	calculate the stresses applied to beams, shafts, rods, etc.	Beam deflection.Concentration of stresses.	Consult reference books.
		■ Fatigue.	

Activity period: Week 15 FINAL EXAM

COURSE PLAN - PRACTICAL WORK

Activity Period: Weeks 1, 3, 5 and 7

Mechanical Tests, heat treatment and corrosion

	Learning objective	Content	Personal study activities
1.	Using mechanical tests, compare mechanical properties of the main materials used in aeronautics.	 Demonstration on: • hardness test; • charpy impact test; • tension test. Safety. 	Study: Module 1.Consult reference books.
2.	Describe the main types of heat treatment for aluminum alloys and their influence on the mechanical properties of these metals.	Demonstration using aluminum and steel alloy test specimens.Health and safety.	Study: Modules 2 and 3.Consult reference books.
3.	Describe anti-corrosion treatment by anodizing, Alodine, cadmium plating, etc.	Demonstration on : • anodizing;• Alodine.Health and safety.	Study: Module 3.Consult reference books.

Activity Period: Weeks 2, 4, 6, 8, 10 and 12

Welding and manufacturing processes

Learning objective	Content	Personal study activities
Describe the principle manufacturing process influence and maintenance work applied to aerospace components.	 Demonstrate the concepts studied in the theory class Weld joints using the GRAW (TIG) process. Welding under gas protection with non-fusible electrodes (GTAW). Carrying out GTAW soldering on sheets and tubes. Welding defects. Microstructure of a welded joint. Plasma welding and cutting. Identification of materials. Welding by electric resistance. Health and safety. Forging, Molding Lamination. 	 Study: Module 4. Consult reference books.

Activity Period: Week 9

Forces and stresses

Learning objective		Content	Personal study activities	
5.	Distinguish force, couple and moment	Lab session accompanied by a short	Study: Module 5.	
	of force.	demonstration of forces, moments and couples.	Consult reference books.	

Activity Period: Week 11

Learning objective		Content	Personal study activities	
6.		 Lab session on centre of gravity and 	Study: Module 5.	
	parts according to the forces exerted on them.	equilibrium equations.	Consult reference books.	

Activity Period: Week 13

	Learning objective	Content	Personal study activities	
7.	Determine stresses and deformations	Demonstration on riveted, glued and	Study: Module 6	
	on aerospace components.	welded test samples. Safety	Consult reference books	

Activity Period: Week 14

Learning objective	Content	Personal study activities	
7. Determine stresses and deformations	 Lab session on tensile, compression 	Study: Module 6.	
on aerospace components.	and shear stresses.Moment of inertia	Consult reference books.	

Activity Period: Week 15

Lea	arning objective	Content	Personal study activities
	e stresses and deformations pace components.	 Lab session on the calculation of stresses caused by shear force and 	Study: Module 5 and 6. Consult reference backs
		the bending moment including a short demonstration.Safety	Consult reference books.

SYNTHESIS OF SUMMATIVE EVALUATION METHODS

Theory

Description of evaluation activity	Context	Learning objective(s)	Evaluation criterias	Due date (approximate date assignment due or exam given)	Weighting (%)
Written quiz on materials and their characteristics.	Individual, in class, for up to 20 minutes.	1 and 2	1, 2, 3, 4, 6 and 7	Week 4	3%
Work on aluminum alloy and steel heat treatment.	Individual homework.	3 and 4	1, 2, 3, 4, 5, 8 and 9	Week 6	3%
Written exam on the characteristics of materials, manufacturing processes, corrosion and heat treatment.	Individual, in class, for 1½ hours.	1 to 6	1, 2, 3, 4, 6, 7, 8, 9, 10 and 11	Week 7	10%
Assignment on forces, moments and couples, center of gravity and equilibrium	Individual homework.	7 to 9	1, 2, 3, 4, 5, 12, 13, 14, 15, 16 and 17	Week 10	4%
Written exam on forces, moments, the center of gravity and the equilibrium of mechanical parts.	Individual, in class, for one hour.	7 to 9	1, 2, 3, 4, 5, 12,13, 14, 15, 16 and 17	Week 12	7%
Assignment on the stresses caused by shear force, the bending moment and torsional stress.	Individual homework.	11	1, 2, 3, 4, 5, 12, 13, 14, 15, 16, 17, 18 and 19	Week 14	3%
Final written exam.	Individual, in class, for two to three hours.	1 to 11	All except 5	Week 15	30%

Sub-total: 60%

Évaluation criterias

- 1. Clarity and precision of answers;
- 2. Appropriate justification of the answers;
- 3. Conformity of the units;
- 4. Conformity of the technical terms;
- 5. Respect of the rules of presentation. For example, tables, charts, etc.
- 6. Proper application of physical, chemical and mechanical properties;
- 7. Precise calculation of the mechanical properties obtained by means of mechanical tests;
- 8. Fair description of the main heat treatments of aluminum alloys and their influence on the performance of aircraft components;
- 9. Appropriate description of the main heat treatments and the main surface treatments of steels and their influence on the performances of the components of aircraft;
- 10. Appropriate description of manufacturing processes and their influence on the performance of aircraft components;
- 11. Appropriate description of the influence of corrosion on the performance of aircraft components;
- 12. Precise calculation of the forces and their resultant;
- 13. Appropriate application of equilibrium equations;
- 14. Precise calculation of the moments;
- 15. Precise calculation of the center of gravity while indicating its exact position on the component;
- 16. Precise establishment of the FBD
- 17. Precise calculation of the reactions on the different components of any mechanism;
- 18. Precise calculation of the moment of inertia;
- 19. Correct calculation of the mechanical stresses due to the shearing force and the bending moment as well as the deformations which follow it.

Practice

Mechanical Tests, Heat Treatment and Corrosion

Description of evaluation activity	Context	Learning objective(s)	Evaluation criterias	Due date (approximate date assignment due or exam given)	Weighting (%)
Hardness tests and Charpy.Questionnaire.	Demonstration using the machine for tensile testing, hardness, charpy impact and using test samples.	1	1, 2, 3, 4, 5 and 6	Week 2	3%
■ Tensile test	Demonstration using the machine for tensile testing, hardness, charpy impact and using test samples	1	1, 2, 3, 4, 5 and 6	Week 4	3 %
Aluminum alloy and steel heat treatment.Questionnaire.	Demonstration using a furnace, a hardening bath and test samples.	2	1, 2, 3, 4, 5, 6, 7 and 8	Week 6	3%
Treat for corrosion (anodisation).Questionnaire.	Demonstration using chemical solutions and a source of electrical current.	3	1, 2, 3, 4, 6 and 9	Week 7	3%

Evaluation criterias

- 1. Appropriate justification of the answers;
- 2. Conforming application of units;
- 3. Consistent application of technical terms;
- 4. Respect of the rules of presentation. For example, tables, charts, mediagraphy, etc.
- 5. Precise calculation of mechanical properties obtained by mechanical tests;
- 6. Appropriate analysis of the results;
- 7. Description of the main heat treatments of aluminum alloys and their influence on the performance of aircraft components;
- 8. Fair description of the main heat treatments and surface treatments of steels and their influence on the performance of aircraft components;
- 9. Correct choice of means to fight against corrosion and influence of corrosion on the performance of aircraft components

Welding and Manufacturing Processes

Description of evaluation activity	Context	Learning objective(s)	Evaluation criterias	Due date (approximate date assignment due or exam given)	Weighting (%)
Work related to parameters for carrying out a GTAW (TIG) joint welding.	Individual homework.	1	1 to 5	Week 5	4%
Practical exam on the execution of a GTAW (TIG) joint welding.	Individual, in the laboratory, for up to one hour.	1	4, 6	Week 12	7%
Practical exam on the manufacturing processes and identification of materials.	Individual, in the laboratory, for up to 30 minutes.	All	2, 7, 8 and 11	Week 12	4%

Evaluation criterias

- 1. Conforming application of units;
- 2. Consistent application of technical terms;
- 3. Respect of the rules of presentation. For example, tables, charts, mediagraphy, etc.
- 4. Judicious choice of parameters to avoid weld defects;
- 5. Proper description of the TIG welding procedure;
- 6. Proper execution of the weld to avoid welding defects;
- 7. Fair identification of materials according to their physical and mechanical properties;
- 8. Fair identification of manufacturing processes according to the function of the aircraft components;
- 9. Just description of welding processes;
- 10. Relevant interpretation of welding parameters;
- 11. Clarity and precision of answers

Forces and Stresses

Description of evaluation activity	Context	Learning objective(s)	Evaluation Criteria's*	Due date (approximate date assignment due or exam given)	Weighting (%)
Lab session on forces, moments and couples.	Individual, in class.	1	1 to 6	Week 9	3%
Lab session on the centre of gravity and equilibrium of mechanical pieces.	Individual, in class.	2	1 to 10	Week 11	3%
Shearing test.Writing a report.	Demonstration and basic concepts.	3	1, 2, 6 and 12	Week 13	4%
Lab session on simple stresses applied to individual mechanical parts and. on the moment of inertia, the bending moment, shearing strain and stresses.	Individual, in class.	4	1 to 11	Week 14	3%

Evaluation criterias

- 1. Conforming application of units;
- 2. Consistent application of technical terms;
- 3. Respect of the rules of presentation. For example, tables, charts, etc.
- 4. Just calculation of the forces and their resultant
- 5. Accurate calculation of moments:
- 6. Results analysis;
- 7. Correct calculation of the center of gravity while indicating its exact position on the component;
- 8. Precise establishment of the FBD:
- 9. Just application of equilibrium equations;
- 10. Just calculation of the reactions on the different components of any mechanism;
- 11. Proper calculation of the moment of inertia:
- 12. Precise calculation of shear stresses;
- 13. Respect of the rules of presentation. For example, tables, charts, mediagraphy, etc.
- 14. Correct calculation of the mechanical stresses due to the shear and the bending moment as well as the deformations that follow

Sub-total: 40%

TOTAL: 100%

REQUIRED MATERIAL

Coursepack # 5570; scientific calculator; ruler; graph paper; protractor; safety glasses; overalls.

MEDIAGRAPHY

Bouchy, Godin. Métallurgie, Armand Collin, Paris.

Côté, Michèle. Résistance de matériaux CCDMD, les éditions "Le Griffon d'argile".

Dell K., Allen. Metallurgy Theory and Practice, American Technical Society.

E. Paul de Garno. Materials and Processes in Manufacturing, McMillan Co.

Frier. Elementary Metallurgy, McGraw-Hill.

Hilly & Chaisson. Cours de métallurgie, Dunod, Paris.

Lignon J. & M. Nijon. Matériaux, propriétés, traitements normalisation, Delagrave, Paris.

Levinson, I.J. Mechanics of Materials, Prentice-Hall.

Meriam, J.L. Engineering Mechanics: volume 1, Statics, Wiley.

Sacks, Raymond J. & Edward R. Bohnart, Welding Principles and Practices, McGraw-Hill.

REQUIREMENTS TO PASS THE COURSE

1. Passing Mark

The student must meet the following requirements to succeed: obtain a minimum of 60% at the theoretical evaluation; obtain a minimum of 60% for practical evaluation;

Failing to meet these requirements, the student obtains, in his bulletin, the lowest note recorded: that of the theoretical evaluation or that of the practical evaluation of the course.

2. Tardiness

Students who arrive late after the beginning of the first period of a course are considered absent for this period.

3. Attendance for Summative Evaluations

Students must be present for summative evaluations and must comply with the instructions given by the instructor to carry out the evaluation activity and written in the course outline. Unexcused tardiness for a summative evaluation could result in being excluded from the activity. Any absence from a summative evaluation that is not due to serious reasons (illness, death in the family, etc.) could result in a mark of zero (0) for the activity.

Students are responsible for meeting with the instructor before an evaluation activity is held or immediately upon returning to ENA to explain the reason for an absence. Proper documentation, such as a medical certificate, a death certificate, legal papers, etc., must be shown if the reason for absence is serious and recognized as such by the instructor(s), arrangements will be made between the instructor(s) and the student to make up the activity.

4. Submitting Assignments

All assignments must be submitted by the date, hour and location designated by the instructor(s). Late assignments will be penalized 10% per day that they are late and will receive a mark of zero (0) after one week.

5. Presentation of Written Work

The instructor(s) will provide students with information and guidelines regarding the presentation of written work. When the presentation of an assignment is inacceptable, the work will be penalized as a late assignment until an acceptable version is submitted. In this case, the penalties for late work will be applied.

Students must follow the standards adopted by the Cégep for written work (« *Normes de présentation matérielle des travaux écrits* »). These can be found in the documentation center on the Cégep web site www.cegepmontpetit.ca/normes under the heading *Liens éclair*, Bibliothèques, « Méthodologie ».

METHODS OF COURSE PARTICIPATION

Using the equipment, machines and the Department laboratories outside of class hours is strictly forbidden unless an agreement has been made with the Department coordinator.

Appropriate clothing, safety glasses and safety shoes or boots must be worn in the workshops. For safety and security reasons, sandals, shorts and any other inappropriate clothing will not be permitted.

Students whose behavior creates a risk for other people will receive a warning from the teacher; if there is no change then they will be excluded from the laboratory until the situation is reviewed by the instructor and the Coordinator of the Aircraft Techniques de genie aérospatial Department.

Students who do not comply with the rules taught in class regarding the proper usage and maintenance of tools and equipment may be suspended from the course until the situation can be reviewed by the teacher and the Department coordinator.

OTHER DEPARTMENTAL REGULATIONS

Students are encouraged to consult the website for the specific regulations for this course: http://quideena-en.cegepmontpetit.ca/department-rules/

INSTITUTIONAL POLICIES AND REGULATIONS

All students enrolled at cégep Édouard-Montpetit must become familiar with and comply with the institutional policies and regulations. In particular, these policies address learning evaluations, maintaining admission status, French language policies, maintaining a violence-free and harassment-free environment, and procedures regarding student complaints.

The French titles for the policies are: Politique institutionnelle d'évaluation des apprentissages, Conditions d'admission et de cheminement scolaire, Politique relative à l'usage, à la qualité et à la valorisation de la langue française, Politique pour un milieu d'études et de travail exempt de harcèlement et de violence, Procédures concernant le traitement des plaintes étudiantes.

The full text of these policies and regulations is accessible on the Cégep web site at the following address: http://www.cegepmontpetit.ca/ena/a-propos-de-l-ecole/reglements-et-politiques.

If there is a disparity between shortened versions of the text and the full text, the full text will be applied and will be considered the official version for legal purposes.